

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																									
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER :			
Misidentified ☐	Past Due ☐																																																																

Work Order ID 161211

Monday, May 08, 2017 11:19:59 AM

161211

Page 2

Item ID: D350-616-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Deck Plate
 Start Date: 5/15/2017 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 5/26/2017 Req'd Qty: 3.00 ***3*** Customer:
 Reference: SCHEDULED/S

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						<u>3</u>	<u>DAS 28</u> 9-89	<u>MAY 30 2017</u>	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015 Location: FG028								
	Fg x 2 1x PPP 161853								
140	QC21- Final Inspection - Work Order Release	0.00							
140							<u>58-8</u> <u>12 DAS</u> <u>SVQ 21</u> 9-89	<u>MAY 30 2017</u>	
QC	Memo	0.30							
Quality Control									

DAS
21
9-89

MAY 30 2017

DQA: _____ Date: _____



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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
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Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER :	
Misidentified ☐	Past Due ☐																																																														

Picklist Print

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Page 1

Work Order ID: 161211

161211

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/15/2017

Required Date: 5/26/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
IPP Rev:D Add D3494-1 05-12-05 JLM
IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21
AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @
CHG005 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2344

Manufactured No

110

Each

11.0000

1

3

D2344

Deck Plate Aft

**

DAS 27 9-89
MAY 26 2017

Location

Loc Qty

Loc Code

ST225A

11

152755

5

156197

6

3

D2348

Manufactured No

110

Each

23.0000

4

12

D2348

Wearplate (Key Way)

**

DAS 27 9-89
MAY 26 2017

Location

Loc Qty

Loc Code

ST0006

10

157207

10

ST008

1

155505

1

ST012a

12

158157

12

10

1

1

DAS 28 9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							

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Work Order ID: 161211

161211

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/15/2017

Required Date: 5/26/2017

Start Qty: 3.00

Required Qty: 3.00

D2353

Manufactured No

110

Each

13.0000

1

3

D2353

Stiffener

DAS
28
9-89

Location

Loc Qty

Loc Code

ST225A

13

152243

2

155538

6

159091

5

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

D2364

Manufactured No

110

Each

8.0000

1

3

D2364

Deck Plate Fwd

DAS
28
9-89

Location

Loc Qty

Loc Code

ST225A

8

148433

4

157986

4

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

D2365

Manufactured No

110

Each

12.0000

2

6

D2365

Wearplate Pip Pin

DAS
28
9-89

Location

Loc Qty

Loc Code

ST006

12

157187

12

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

D2369-1

Manufactured No

110

Each

7.0000

1

3

D2369-1

Locator Plate

DAS
28
9-89

Location

Loc Qty

Loc Code

st225b

7

155518

3

157994

4

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

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Work Order ID: 161211

161211

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/15/2017

Required Date: 5/26/2017

Start Qty: 3.00

Required Qty: 3.00

D2369-3 Manufactured No

110

Each

6.0000

1

3

D2369-3

Locator Plate

**

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

st225b

6

158018

6

D4780-041

Manufactured No

110

Each

5.0000

1

3

D4780-041

Fwd Cover Mounting Bracket Assembly

**

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST125

5

154312

3

158167

2

D5387-041

Manufactured No

110

Each

5.0000

1

3

D5387-041

Aft Cover Mounting Bracket Assembly

**

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST166

5

158007

5

D5388-1

Manufactured No

110

Each

1.0000

1

3

D5388-1

Stub Cover

**

DAS
6
9-89

MAY 30 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST224B

1

159077

1

160236

DAS
6
9-89

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Work Order ID: 161211

161211

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/15/2017

Required Date: 5/26/2017

Start Qty: 3.00

Required Qty: 3.00

MS20426AD4-5

Purchased

No

110

Each

850.0000

25

75

MAY 26 2017

MS20426AD4-5

RIVET

**

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

799

m133751

799

ST311

51

m133751

51

75

MS20426AD4-6

Purchased

No

110

Each

1,009.000

25

75

**

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

MS20426AD4-6

Rivet

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

375

M134502

25

M136537

350

ST311

634

M136537

634

75

MS20426AD5-7

Purchased

No

110

Each

1,412.000

6

18

**

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

MS20426AD5-7

RIVET

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK004

703

153848

703

ST311

709

M133922

709

18

MS20426AD5-8

Purchased

No

110

Each

847.0000

6

18

**

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

MS20426AD5-8

RIVET

DAS
28
9-89

Location

Loc Qty

Loc Code

ST311

847

m136199

847

18

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Picklist Print

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Page 5

Work Order ID: 161211

161211

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/15/2017

Required Date: 5/26/2017

Start Qty: 3.00

Required Qty: 3.00

MS20601-AD4W2

Purchased

No

110

Each

172.0000

15

45

MS20601-AD4W2

Rivet

**

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST308

153

m136648

3

m137361

150

WA003

19

m134134

19

3
42

MS20601-AD4W3

Purchased

No

110

Each

255.0000

30

90

MS20601-AD4W3

Rivet

**

DAS
6
9-89

MAY 25 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

LG001

105

m136182

56

m137075

49

ST308

150

m137361

150

90

MS21042L3

Purchased

No

110

Each

1,465.000

6

18

MS21042L3

Nut

**

DAS
6
9-89

MAY 26 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

91

m135945

91

GA

464

m134360

102

M136665

362

ST303

910

m137073

11

m137166

3

m137321

896

18

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Work Order ID: 161211

161211

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/15/2017

Required Date: 5/26/2017

Start Qty: 3.00

Required Qty: 3.00

MS24693-C273

Purchased

No

110

Each

51.0000

6

18

MS24693-C273

SCREW

**

DAS
6
9-89

DAS
27
9-89

MAY 26 2017

Location

Loc Qty

Loc Code

ST287

51

m136199

51

MS24693-C48

Purchased

No

110

Each

142.0000

22

66

MS24693-C48

SCREW

**

DAS
6
9-89

DAS
27
9-89

MAY 26 2017

Location

Loc Qty

Loc Code

ST287

142

m135947

142

MS35207-263

Purchased

No

110

Each

92.0000

8

24

MS35207-263

Screw

**

DAS
6
9-89

DAS
27
9-89

MAY 26 2017

Location

Loc Qty

Loc Code

ST271

92

m135945

1

m136787

91

NAS1149D0363J

Purchased

No

110

Each

629.0000

13

39

NAS1149D0363J

Washer

**

DAS
6
9-89

DAS
27
9-89

MAY 26 2017

Location

Loc Qty

Loc Code

GA

42

m134055

42

ST263

587

m137061

100

m137164

487

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REFERENCE ONLY

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

H

H

H

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Work Order ID 161211

Monday, May 08, 2017 11:19:59 AM

161211

Page 1

Item ID: D350-616-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Deck Plate

Start Date: 5/15/2017 Start Qty: 3.00

3

Cust Item ID:

Required Date: 5/26/2017 Req'd Qty: 3.00

3

Customer:

Reference: SCHEDULED/S

Approvals:

Process Plan:

Date: MAY 08 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	H	MAY 08 2017							
100	Document Control	0.00							
100		MAY 25 2017							
DC									
Doc.Control -USB or Paperwork	Memo	0.00							
	Photocopy bluefile and create labels per PPP D350-616-015 CHG005								
110	Pick Kit	0.00							
110									
Packaging									
Packaging	Memo	0.00							
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC									
Quality Control	Memo	0.09							

CB ③

MAY 26 2017



Transport Canada Transports Canada

Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH96-10

Issue No.: 3

Approval Date: February 21, 1996

Issue Date: March 15, 2013

Responsible Office:

Prairie and Northern

Aircraft/Engine Type or Model:

Eurocopter France
AS 350 B/B1/B2/B3/BA/D
AS 355 E/F/F1/F2/N/NP

Canadian Type Certificate or Equivalent:

H-83 (AS 350 Series) & H-87 (AS 355 Series)

Description of Type Design Change:

Emergency Litter Kit Installation

**Installation/Operating Data,
Required Equipment and Limitations:**

Installation of the Emergency Litter Kit must be in accordance with Transport Canada Civil Aviation (TCCA) approved Dart Aerospace Ltd. Installation Instructions IIN-D350-616 revision D, dated March 1, 2013 or later TCCA approved revision.

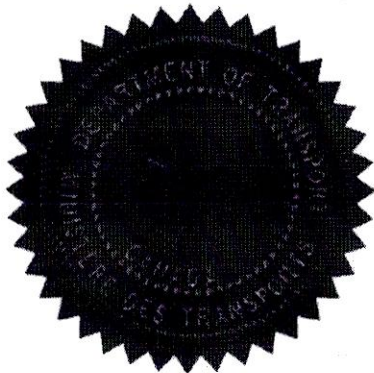
Operation of the Emergency Litter Kit must be in accordance with TCCA approved Dart Aerospace Ltd. Flight Manual Supplement FMS-D350-616 revision B, dated March 1, 2013 or later TCCA approved revision.

Maintenance of the Emergency Litter Kit must be in accordance with TCCA accepted Dart Aerospace Ltd. Instructions for Continued Airworthiness ICA-D350-616 revision 0, dated March 1, 2013 or later TCCA accepted revision.

Definition of the Type Design Change: TCCA approved Dart Aerospace Ltd. Master Document List MDL-D350-616 revision A, dated March 12, 2013 or later TCCA approved revision.

Basis of Certification for Affected Areas: FAR 27 including amendments 27-1 through 27-20 and 27.807, 27.1585 and 27.1587 at amendment 27-21.

— End —



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.


Greg Oucharek
For Minister of Transport

Canada